Review

Recombinant protein expression and purification: A comprehensive review of affinity tags and microbial applications

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Protein fusion tags are indispensible tools used to improve recombinant protein expression yields, enable protein purification, and accelerate the characterization of protein structure and function. Solubility-enhancing tags, genetically engineered epitopes, and recombinant endoproteases have resulted in a versatile array of combinatorial elements that facilitate protein detection and purification in microbial hosts. In this comprehensive review, we evaluate the most frequently used solubility-enhancing and affinity tags. Furthermore, we provide summaries of well-characterized purification strategies that have been used to increase product yields and have widespread application in many areas of biotechnology including drug discovery, therapeutics, and pharmacology. This review serves as an excellent literature reference for those working on protein fusion tags.

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1 Introduction

Recent advances in genomics, proteomics, and bioinformatics have facilitated the use of recombinant DNA technology in order to evaluate any protein of interest, without prior knowledge of the protein's cellular location or function. The parallel use of affinity tags with recombinant DNA techniques, allows the facile modification of proteins of interest leading to efficient identification, production, and isolation from the host system. However, protein insolubility, conformation, stability, and structural flexibility, as well as low purification yields

Abbreviations: Arg, arginine; DHFR, dihydrofolate reductase; DsbA, protein disulfide isomerase I; GFP, green fluorescent protein; GST, glutathione S-transferase; His, Histidine; IMAC, immobilized metal-affinity chromatography; KSI, ketosteroid isomerase; MBP, maltose-binding protein; Ni²⁺-NTA, Ni(II)-nitrilotriacetic acid; NusA, N-utilization substance A; SUMO, small ubiquitin related modifier; TAP, tandem affinity purification; TEV, tobacco etch virus; TrxA, thioredoxin A and host cell toxicity are challenges that must be resolved when microbial hosts are used to express recombinant proteins. To address these challenges of production and purification efficiency, fusion tags are incorporated to increase expression yields and influence solubility and native folding; novel tags in combination with affinity techniques increase purification yields; and proteases result in tag removal.

In recent years, numerous fusion tags have been developed for recombinant protein production. While contemporary reports have included several overviews of available affinity tags for protein detection or purification [1-4], solubility enhancement [5], tag removal [1], or applications [6, 7] - in this comprehensive review, we provide an extensive summary of various tags and established purification strategies. We describe several design aspects for these tags that should be considered for recombinant fusion protein expression, including amino acid composition and size; N- or C-terminal fusions, used individually or in tandem; as well as optimized tags, techniques, and buffer conditions that lead to purified protein. Additionally, we discuss the availability of protocols and expression vectors through commercial vendors or DNA

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repositories. Details of these plasmid-based designs and methods are available in the Supporting information.

2 Using protein tags to improve yields of recombinant proteins

2.1 Enhancing protein expression and/or solubility

2.1.1 Fusion proteins affecting solubility

A common method to overcome expression obstacles is to use a fusion protein strategy. In this strategy, a difficult-to-express protein or peptide is fused to one or more other proteins to stabilize expression in the soluble or insoluble fraction, with the idea that the fusion protein will drive the resulting expression. A number of fusion proteins have been used for this purpose, including, glutathione S-transferase (GST), maltose-binding protein (MBP), thioredoxin A (TrxA), small ubiquitin related modifier (SUMO), ketosteroid isomerase (KSI), and Trp Δ LE, which are outlined briefly below and in Supporting information, Table S1.

While providing potential advantages in protein expression and solubility, the fusion protein strategy also presents a new set of issues, including the removal of the carrier protein and questions regarding whether or not the protein of interest retains native structure and activity. For example, carrier proteins may sterically hinder native complex formation. Ultimately, parallel analysis of many fusion proteins may be required to generate the yields and properties of the protein of interest for the intended application.

2.1.1.1. Proteins that increase solubility

2.1.1.1.1 Glutathione s-transferase

Glutathione S-transferase (GST) from Schistosoma japonicum is a 26 kDa protein that has been utilized for single-step purification of fusion proteins [8]. GST fusion proteins can be purified from crude lysate by affinity for immobilized glutathione and eluted under non-denaturing conditions with 10 mM reduced glutathione. GST fusion proteins can be detected using an enzymatic assay or immunoassay. In many cases, the GST-tag protects against intracellular proteolysis and stabilizes the recombinant protein in the soluble fraction as monomers or homodimers [9-13]. However, GST is considered to be a poor solubility enhancer as some GST fusion proteins are wholly or partly insoluble. Proteins fused to GST that are enriched in either hydrophobic regions or charged residues or are larger than 100 kDa may contribute to insoluble expression. Insoluble GST fusion proteins may be purified after solubilization with mild detergents [14]. GST expression vectors, such as the pGEX series from GE Healthcare, commonly include specific protease cleavage sites between the tag and partner proteins. Thus, the GST-tag can readily be removed from GST fusion proteins after or during purification, where affinity for immobilized glutathione greatly simplifies purification of the protein of interest from cleavage products. The GST-tag has been used as an N- or C-terminal tag in a variety of expression systems, including bacteria [8, 14], yeast [15–17], insect cells [18, 19], and mammalian cells [20].

In addition to advantages in expression and purification, GST-tagged fusion proteins have proved useful in studies on protein–DNA interactions [19, 21], protein–protein interactions [22, 23], and as antigens for vaccine studies [24].

2.1.1.1.2 Maltose-binding protein

Maltose-binding protein (MBP) is a 42 kDa protein encoded by the malE gene of Escherichia coli K12 [25]. MBP fusion proteins have been utilized for single-step purification by affinity to cross-linked amylose [26]. MBP fusion proteins bound to immobilized amylose are eluted under non-denaturing conditions with 10 mM maltose. MBP fused to either the N- and C-terminus has been shown to increase the expression and folding of eukaryotic fusion proteins expressed in bacteria [27-31]. Although not completely understood [32], fusion of MBP onto a protein has been shown to enhance the solubility of the partner protein [31, 33-35]. There are a number of vectors for generating MBP fusion proteins that are commercially available, including the pMAL series from New England Biolabs and pIVEX series from Roche, which contain a specific protease cleavage site in the region between MBP and the multiple cloning site. In addition, there are also commercial vectors for the expression of MBP fusion proteins to the non-reducing environment of the E. coli periplasm (e.g., New England Biolabs pMAL), addition of which may improve the folding of disulfide bond-containing proteins. Although not generally required, MBP has been used in conjunction with a small affinity tag to improve purification purity [36, 37].

2.1.1.1.3 Thioredoxin A

Thioredoxins are universal oxido-reductaces that reduce disulfide bonds through thio-disulfide exchange. One of the *E. coli* thioredoxins, TrxA, is an 11.6 kDa protein that demonstrates high solubility in the *E. coli* cytoplasm and inherent thermal stability, which may be conferred to TrxA fusion proteins. For example, TrxA has been used as an N- or C-terminal fusion protein [38, 39] to increase soluble protein expression of recombinant proteins [40]. In addition to enhancing the solubility of fusion proteins, TrxA has been shown to aid in the crystallization of proteins. Though in most instances TrxA must be removed prior to structural characterization, TrxA when joined with the linker sequence GSAM aided crystallization of the U2AF homology motif domain of splicing factor Puf60 [41]. Unlike GST or MBP, TrxA does not facilitate purification on its own; small affinity tags are commonly used in conjunction with TrxA to enable purification.

2.1.1.1.4 Small ubiquitin-related modifier (SUMO) In its native system, small ubiquitin-like modifier (SUMO) protein, Saccharomyces cerevisiae Smt3, is a form of post-translational modification that plays roles in nuclear-cytosolic transport [42], apoptosis [43], protein activation [44], and stability [45], response to stress [46], and the cell cycle [47]. When used as an N-terminal carrier protein during prokaryotic expression, SUMO promotes folding and structural stability, which leads to enhanced functional production compared to untagged protein [48-54]. Unlike GST and MBP, SUMO does not itself serve as a means for purification of fusion proteins; however, the His₆ in series with the SUMO tag has been established to facilitate purification of fusion proteins. One unique advantage of the SUMO tag over other expression-enhancing carrier proteins is a specific SUMO protease (S. cerevisiae UlpI), which recognizes and removes the SUMO tag at a Gly–Gly motif.

The wild-type SUMO tag is an excellent carrier protein in prokaryotic expression systems but is efficiently removed in eukaryotes in vivo by naturally occurring SUMO proteases [55]. LifeSensors, Inc. has engineered a SUMO-based tag, SUMOstar, that has been used to enhance protein expression in yeast [56, 57], insect cells [58], and mammalian cells [59]. In addition to the SUMOstar carrier protein, LifeSensors, Inc. has also developed a SUMOstar-specific protease.

2.1.1.1.5 N-utilization substance A (NusA)

The transcription termination anti-termination factor, also known as N-utilization substance A (NusA), is a 55 kDa hydrophilic protein that promotes the soluble expression of even very hydrophobic fusion proteins in *E. coli* [60]. In *E. coli*, wild-type NusA promotes pauses in DNA transcription by RNA polymerase [61]. Because transcription and translation are coupled in prokaryotes, improvements in soluble expression of NusA fusion proteins over other fusion proteins may re-

sult from the biological activity of NusA. NusA slows translation and permits more time for critical folding events to occur [60]. A direct comparison of normally aggregation-prone proteins tagged with either MBP or NusA showed that both MBP and NusA enhanced solubility overall while not affecting the structure of the aggregation-prone proteins [32].

2.1.1.1.6 Protein disulfide isomerase I (DsbA)

Protein disulfide isomerase I (DsbA) is a 21.1 kDa protein that catalyzes the formation of disulfide bonds in *E. coli* [62, 63]. When fused to eukaryotic proteins, an inactive mutant of DsbA that lacked the periplasmic signal sequence was shown to promote the soluble expression of proteins in the *E. coli* cytoplasm [64]. Furthermore, a comparison of DsbA and thioredoxin fusion proteins showed that DsbA increased the solubility of fusion proteins by two- to three-fold over thioredoxin [64]. The vectors pET-39 and pET-40 available from EMD Biosciences enable expression of DsbA and DsbC, respectively, to the non-reducing environment of the *E. coli* periplasm, which may result in improved solubility and folding of the target protein [65].

This section has outlined a number of fusion proteins that increase the solubility of a protein of interest and it should be clear that there is no universal solution to achieve this end. Oftentimes, parallel analysis of different fusion proteins must be sought, as not only does the fusion protein affect properties of the protein of interest but the protein of interest also affects properties of the carrier protein. Furthermore, the use of carrier proteins, especially for those significantly enhancing solubility of the fusion, presents obstacles for maintaining the protein of interest in the soluble fraction after the carrier protein is removed.

2.1.1.1.7 Mistic

Recently, a novel membrane-associating protein from B. subtilis [72] referred to as Mistic has been shown to enhance expression levels of eukaryotic integral membrane proteins in *E. coli*, when used as a fusion protein linked to the N-terminus of cargo proteins [73, 74]. Mistic and its orthologs lack an identified signal sequence. Overexpression of these fusion partners does not result in cell toxicity, a common result due to overloading the protein translocation machinery. A truncated version of Mistic shorter by 25 residues – M110 – expresses primarily in the bacterial membrane [72]. Interestingly, shorter Mistic proteins maintain comparable levels of expression as M110 even though they are soluble in the presence of detergents and are localized mainly to the cytoplasm [75]. Mistic's mechanism of action remains unclear; however, in some cases the use of Mistic and its orthologs have significantly increased levels of eukaryotic integral membrane protein expression in *E. coli* [73, 74, 76].

2.1.1.2 Proteins that decrease solubility

A number of carrier proteins have been utilized to drive expression to inclusion bodies, which protects them from intracellular degradation, provides a simple process for recovery, and commonly leads to the highest expression yields [66]. Furthermore, expression to inclusion bodies may be required in cases where protein production is toxic to the host cell.

Despite its advantages, expression to inclusion bodies requires solubilization with chaotropes or detergents and subsequent refolding steps that may ultimately affect biological activity. Therefore, use of fusion proteins that direct expression to inclusion bodies is generally limited to small easily refolded proteins and peptides. Two carrier proteins that direct expression to inclusion bodies include KSI and the gene product of *E. coli TrpE*.

2.1.1.2.1 Ketosteroid isomerase (KSI)

Ketosteroid isomerase is an extremely insoluble 13-kDa protein [67, 68] that efficiently forms inclusion bodies. Insoluble expression KSI fusion proteins are commonly employed for the production of recombinant peptides and used in conjunction with purification tags. Utilization of KSI as a carrier protein has increased protein production levels by two- to five-fold when compared to other methods [68].

2.1.1.2.2 Trp∆LE

The truncated gene product of *E. coli* TrpE (Trp- ΔLE), a 27-kDa protein, has also been used to direct expression of fusion proteins to inclusion bodies [69–71].

3 Facilitating affinity purification and emerging combinatorial tags

3.1 Selection of affinity tags and utility

Affinity tags are highly efficient tools for protein detection, characterization, and purification. An epitope is a short sequence of amino acids that typically serves as the antigenic determinant, or the region to which an antibody binds. Thus, epitope tagging is a technique in which a short sequence (i.e., epitope) is added to a protein of interest by recombinant DNA methods. Used in a variety of applications including western blot analysis, immunoprecipitation (IP), co-immunoprecipitation (co-IP), immunofluorescence (IF), and affinity purification, epitopes enable the determination of protein size, concentration, post-translation modifications, protein interactions, intracellular trafficking, and in some cases provide a means of obtaining pure product (via affinity purification) in order to attain high-resolution crystallographic or NMR structures. The impact of protein engineering and the extensive use of affinity tags on crystallization techniques and structure/function studies have been reviewed elsewhere [77-80]. Described below are numerous affinity tags commonly used in microbial systems, as well as relevant caveats for their use. Well-characterized purification schemes are briefly summarized and relevant protocols for novel purification strategies are appropriately referenced. Additional details are provided in Supporting information, Tables S2 and S3 with references cited therein.

3.1.1 *c-myc*, HA, and FLAG

Traditionally, *c*-myc, hemaglutinin antigen (HA), and FLAG epitopes have been used primarily as a means of protein detection. An epitope of the human c-myc proto – oncogene product (EQKLISEEDL) was one of the earliest affinity tags developed and is highly specific to the anti-*c*-myc antibody 9E10 [81]. Fused to either the N- or C- terminus [82], the *c*-myc tag is widely used in protein engineering approaches, including western blot analysis, IP, co-IP, IF, and flow-cytometry [83] in both bacteria and yeast. Although rarely used for protein purification, it is possible to couple the mAb9E10 to divinyl sulfone-activated agarose and purify *c*-myc-tagged proteins under physiological conditions; however, elution requires a low pH that may adversely affect protein activity. Despite these concerns, structural studies have been performed using *c*-myc fusion proteins purified in this way [84].

Similarly, as one of the most widely used epitope tags in cell biology, the HA tag is a nine amino acid sequence (YPYDVPDYA) derived from the human influenza virus hemaglutinin protein [85, 86]. The hemaglutinin epitope may be located within the DNA coding region of a protein, or at the N- or Cterminus [87]. However, the hemaglutinin epitope may influence trafficking, folding, and function of the target protein [88, 89].

The FLAG epitope is a short, hydrophilic octapeptide (DYKDDDDK) that can be used for antibody-based purification [90]. A unique aspect of FLAG utilization is the inherent enterokinase cleavage site located within the five C-terminal residues of the peptide sequence [91], which is ad-

vantageous if the recombinant protein of interest is intended for therapeutic use, since the epitope itself is immunogenic. The FLAG peptide sequence is recognized by the antibody M1, in either a calcium-dependent [92], or independent [93], manner; however, additional commercial mAb choices include M2 and M5, which comprise slightly different recognition sites and affinity. FLAG-tagged fusion proteins can be purified using an immobilized monoclonal antibody matrix under non-denaturing conditions and eluted by lowering the pH or adding chelating agents such as EDTA. However, antibody-based purification matrices are in general not as stable as either Ni²⁺-NTA, used with polyhistidine-tagged recombinant proteins, or Strep-Tactin, which is used with Strep-tag II fusions, as discussed below.

To increase the signal in protein detection applications, a recombinant protein can be designed to include multiple epitope tags in series. Examples include multiple copies of the hemaglutinin [94], *c*-myc [95, 96], and FLAG [97] where typically three copies are used, although nine copies of the *c*-myc epitope in series have been incorporated in order to detect very dilute proteins in yeast [98].

3.1.2 1D4

The 1D4 epitope is a short hydrophilic sequence (TETSQVAPA) derived from the C-terminus of bovine rhodopsin [99, 100]. Combining this epitope and the high affinity rho-1D4 monoclonal antibody (available from www.flintbox.com) has established useful tools in antibody-based purification, localization studies, and western blot analysis of 1D4-tagged membrane proteins [101, 102]. Additionally, the 1D4 enrichment strategy offers a highly specific, non-denaturing method for purifying membrane proteins with yields and purities consistent with structural characterization and functional proteomics applications [101].

3.1.3 polyArg and polyHis

The first commercially available affinity tags were designed from naturally occurring epitopes and used primarily for purification. Yet, during the past decade novel engineered tags have been optimized for use in many cell types and for purification under various expression conditions (i.e., inclusion bodies, membrane localization).

The polyarginine (polyArg) tag was initially used by Sassenfeld and Brewer [103] and typically consists of five or six consecutive arginines at the C-terminal end of a recombinant protein. A protein containing the polyArg tag is purified by absorption to cation exchange resin SP-Sephadex, and eluted via a linear NaCl gradient at alkaline pH. Following purification, the C-terminus of polyArgtagged proteins can be removed by carboxypeptidase B, although poor cleavage yields and nonspecificity have been reported [104]. It is important to note that the polyArg tag may affect the tertiary structure of proteins whose C-terminus is hydrophobic [103], despite its use as a standard immobilization method for electron and scanningprobe microscopy applications [105]. This is perhaps not surprising because of the addition of the positive charges under neutral and acidic pH conditions. This may also contribute to the observation that the polyArg tag promotes protein internalization [106].

In general, the polyArg tail is not the optimal purification tag in the protein-engineering field and its use is infrequent. In contrast, another polyamino acid construct, the polyhistidine (poly-His) tags are the most widely used affinity tags for purifying recombinant proteins that lead to bio-physical and structural studies. Advantages of the polyHis tag include its low immunogenicity and small size (0.84 kDa) – with composition ranging from 3 to 10 His tags in series. In addition, many proteins function with the polyHis tag positioned at either the N- or C-terminus, and purification methods can be carried out under both native and denaturing conditions [107, 108].

To purify recombinant polyHis-tagged proteins, immobilized metal-affinity chromatography (IMAC) is used to isolate the metal-binding peptides based on the interaction between the negatively charged His and transition metal ions (Ni²⁺, Co²⁺, Cu²⁺, Zn²⁺) immobilized on a matrix [109]. Developed by Hochuli et al. [110], Ni(II)-nitrilotriacetic acid (Ni²⁺-NTA) exhibits high affinity for adjacent histidine residues; provides an inexpensive matrix that withstands multiple regeneration cycles under stringent conditions; and permits dissociation of bound recombinant proteins by an imidazole gradient (20 to 250 mM for polyHis-tagged fusion proteins; [111, 112]), changes in pH, or metal chelation. During purification, non-specific binding of host proteins can occur and may be overcome by shorter incubation steps (3 h or less), or a low concentration of imidazole, where typically 2-50 mM is recommended in column washes. It is important to note that the use of imidazole may result in protein aggregates and affect activity, competition studies, NMR experiments, or crystallographic trials [112]; therefore, dialysis is recommended in order to remove residual imidazole following purification. PolyHis-tagged proteins can be purified by IMAC under denaturing conditions, and then refolded (reviewed in [113]).

Since the first recombinant protein to be successfully purified with a Ni²⁺-NTA matrix – Dihydrofolate reductase (DHFR) fused to a polyHis-tag expressed in E. coli [114] - novel matrices (i.e., TALON) have been developed for this affinity tag. When directly compared to Ni²⁺-NTA, the use of TALON has resulted in decreased levels of nonspecifically bound proteins and consequent yields consisting of increased purity [115, 116]. TALON consists of Co²⁺-carboxylmethylaspartate (Co²⁺-CMA) that is coupled to resin. Following Co²⁺-CMA matrix development, a natural 19-residue histidine affinity tag [117] with optimal binding to TALON [115] has been reported. Overexpression with the histidine affinity-tag has been demonstrated in bacteria with N-terminal fusions to chloramphenicol acetyltransferase (CAT), DHFR, and green fluorescent protein (GFP) that were eluted by decreasing pH (5.0) or increasing imidazole (150 mM) concentration [115]. More recently, Dong et al. [118] have developed an artificial chaperone-assisted IMAC method for the refolding and purification of a polyHis-tagged protein from solubilized inclusion bodies with increased refolding efficiency.

IMAC technology combined with polyHis-tag recombinant protein expression continues to dominate generic single-step purification strategies leading to the biophysical manipulations of polypeptides; however, there are a few caveats to note. Addition of a polyHis-tag may affect the function of the targeted protein or result in weak binding to select matrices as a result of the change in protein charge; however, these aspects may be corrected by changing the location of the polyHis-tag (i.e., N- vs. C-terminus), incorporating a flexible polylinker, or increasing the number of histidine residues. As a consequence of the latter aspect, Lee and Kim [119] have developed a vector-based strategy using a single insert to optimize the molecular engineering of target genes with different polyHistag lengths. Furthermore, IMAC should not be employed when purifying proteins with a metal center since the metal itself could be adsorbed to the column; and purification should not be attempted under anaerobic conditions, since Ni²⁺-NTA will be reduced, and therefore ineffective, under that environment. The presence of inherent cysteine- or histidine-rich regions in host proteins may result in non-specific binding, leading to vield contamination or decreased purification efficiency. Subsequently, a strategy has been designed to increase E. coli product yields by engineering a strain to be deficient in three prevalent host proteins, which under native conditions are a significant fraction of the eluate [120]; as a result of gene knockouts, purification of a recombinant polyHis-tagged protein resulted in increased yields [120].

3.1.4 Streptavidin binding tags

The original Strep-tag (WRHPOFGG) was selected from a random genetic library [121] based on its affinity to the streptavidin core – a proteolytically truncated version of the bacterial protein [122]. To permit greater flexibility and affinity to an engineered variant of streptavidin, referred to as Strep-Tactin [123, 124], Strep-tag II is a small affinity peptide (WSHPQFEK) that was simultaneously optimized. Strep-tag II is inert, largely resistant to cellular proteases, can be used with mild detergents, and optimal for the purification of recombinant proteins under physiological conditions. However, Strep-tag II is not well suited for purification strategies that use denaturing conditions. Dissociation of Strep-tag II from Strep-Tactin occurs with mild buffer conditions in the presence of D-biotin; or if resin regeneration is preferred, then Ddesthiobiotin is used. An advantage of Strep-tag II, when compared to polyHis-tag purification, is its independence from metal ions during purification strategies. If metalloproteins are the recombinant protein of choice, then the Strep-tag is optimal [125].

Strep-tag II fusion proteins have been incorporated and retained for protein crystallography [126, 127] and employed in a variety of hosts, including bacteria [128, 129] and yeast [130–132]. Strept-avidin-binding peptide (SBP) is the larger 38 amino acid peptide that was selected based on its increased affinity to streptavidin [133]. SBP-tagged proteins have been expressed and purified in bacteria [134] under mild elution conditions of biotin (2 mM).

3.1.5 Additional affinity tags used in microbial hosts

Alternative affinity purification tags include the calmodulin-binding peptide, chitin-binding domain, cellulose-binding domain, S-tag, and Softag3.

Calmodulin-binding peptide consists of 26 amino acids derived from the C-terminus of human skeletal muscle myosin light chain kinase [135], which tightly binds calmodulin in the presence of 0.2 mM CaCl₂ [136]. Nanomolar affinity ensures that stringent washing conditions result in few contaminating proteins and pure yields of recombinant proteins. Detergents (up to 0.1%) and reducing agents are compatible during recovery steps of calmodulin-binding peptide fusions [137]. Calmodulin-binding peptide is only suitable for expression and purification in bacterial hosts since no endogenous host proteins interact with calmodulin. In eukaryotes including yeast, this affinity tag may disrupt calcium-signaling pathways and induce protein–protein interactions in a calcium-dependent manner [138].

Similarly, fusions tags consisting of the chitinbinding domain and inteins have been expressed and purified in bacterial hosts [139, 140]. The chitin-binding domain consists of 51 residues from Bacillus circulans [141], and may be fused to either the N- or C-terminus. In general, this affinity tag is combined in tandem with self-splicing inteins [142–144] and is commercially available via the IMPACT[™] (Intein-Mediated Purification with an Affinity Chitin-binding Tag) system. A chitin matrix is employed for affinity purification of the recombinant protein, whereas self-cleavage of the thioester bond is induced by a thiol reagent (e.g., 1,4-dithiothreitol or β -mercaptoethanol) or pH adjustment combined with a temperature shift [144, 145]. To reduce non-specific binding, either nonionic detergents or high salt concentrations are used.

Cellulose-binding domains are non-catalytic domains that vary in size (4-20 kDa) and affinity for their natural substrate [146]. These domains may be fused to the N- or C-terminus and bind to cellulose over a wide-range of pH (3.5-9.5). Cellulose matrices are an attractive method for purification since cellulose inherently maintains a low nonspecific affinity. In general, cellulose-binding domain interactions with cellulose are so strong that they require the use of chaotropic agents, such as urea or guanidine hydrochloride, for dissociation. Thus, protein refolding is required following elution. However, ethylene glycol has been used as a milder elution condition when cellulose-binding domains of other families have been incorporated as an affinity tag and bind to alternative forms of cellulose matrices with lower affinities. Nahalka et al. [147] have recently described a purification strategy that induces cellulose-binding domaintagged fusions to aggregate, which results in their selective isolation via differential centrifugation steps.

The S-tag is a 15-residue soluble affinity tag that binds to the S-protein, derived from RNaseA [148, 149]. This interactive complex (S-tag/S-protein) results in micromolar affinity – dependent upon pH, temperature, and ionic strength [150]. The S-tag itself enables colorimetric detection via western blot analysis or a rapidly detected assay dependent upon ribonucleolytic reconstitution and activity. When purified from the S-protein matrix, the S-tag is eluted under harsh conditions (i.e., pH = 2). The S-tag has enabled the purification of recombinant proteins in bacteria [151], and is typ-

ically used as a dual-tagging system that incorporates selective protease cleavage sites.

Softag3 is an 8-residue (TKDPSRVG) peptide that binds with high affinity to polyol-responsive mAb, and is eluted from antibodies under mild conditions consisting of a low molecular weight polyhydroxylated compound and non-chaotropic salt [152]. Although less frequently employed as a recombinant protein, Softag3 has been used for the purification of multi-subunit enzyme complexes [152, 153] and implemented to study protein interactions [154]. Softag3 is commercially available through neoclone[®].

In contrast to affinity purification, the genetically engineered HaloTag[®] (Promega) has been designed to enhance expression and solubility of recombinant proteins in bacterial hosts, as well as to provide an efficient means of protein purification coupled with tag removal by TEV protease-mediated proteolytic cleavage [155]. Ohana et al. demonstrated the efficacy of HaloTag® for protein expression and purification by evaluating 23 human proteins recombinantly expressed in E. coli. Each heterologous protein was fused to the HaloTag[®], MBP, GST, and His₆ at its C-terminus. Results indicated that an overwhelming 73% of proteins were produced in soluble form when fused to the HaloTag[®], compared to 52, 39, and 22% of soluble proteins fused to MBP, GST, or His₆, respectively [155]. HaloTag[®] technology includes a synthetic linker which covalently binds to a purification matrix leading to increased purification yields and purity when compared to affinity purification schemes. The versatility associated with the HaloTag[®] includes a variety of ligands applicable for protein visualization, trafficking, and turnover [156, 157], as well as analysis of protein interactions [156].

3.2 Tandem affinity purification and dual-tagging methods

Unfortunately, no single affinity tag is ideal from every experimental perspective. Therefore, to increase the versatility of tags and downstream applications, novel dual-tagging methods have been developed for different needs. Two affinity tags expressed in tandem (i.e., tandem affinity purification (TAP); [158]) enable the use of multiple purification strategies. By incorporating a solubility-enhancing tag in combination with a purification tag (e.g., MBP combined with His₆; [159]), improvements in solubility and expression yields as well as methods for efficient purification are provided. A fusion can be included to evaluate recombinant protein expression (detected via an epitope or



Figure 1. Illustrations of optimized tandem affinity purification (TAP) strategy, adapted from the following publications [158]. Overview of the TAP strategy for a dual-tagging construct consisting of a calmodulin-binding peptide, TEV protease cleavage site, followed by two IgG-binding units of protein A. The recombinant fusion protein is recovered from cell extracts using the protein A tag. Following repetitive wash cycles, the bound IgG material is then released by protease cleavage. Any residual contaminants are removed by a second purification step that uses the affinity of calmodulin-binding peptide for calmodulin beads. The bound material is released with EGTA resulting in efficient and high-purity recovery of recombinant proteins.

GFP) followed by a tag optimal for purification (e.g., GFP-His₆ [160] or GFP-His₁₀ [161]).

Tandem affinity purification is an approach where the protein of interest is fused in-frame to two affinity tags, generally separated by a protease cleavage site. The original TAP tag consisted of a calmodulin binding peptide, a TEV cleavage site, followed by two immunoglobulin binding domains of Staphylococcus aureus protein A (ProtA) [158] and demonstrated maximum protein recovery compared to alternative affinity tags such as FLAG-, Strep-, His-, calmodulin-binding protein-, and cellulose-binding domain-tags [162, 163]. TAP tagging involves two sequential purification steps as illustrated in Fig. 1 and has been implemented in microbial systems. Combinatorial tagging has been a useful strategy to evaluate the genome scale mapping of protein interaction networks in yeast [96, 164–166] and may also provide a strategic means of purifying heterodimeric or higher-order protein

complexes where each protein is selectively fused to a different tag by recombinant DNA methods.

Dual-tagging constructs, such as GFP-His₆, offer an additional method of detection using in vivo fluorescence microscopy instrumentation or in vitro techniques. Recently, the intrinsic fluorescence of GFP and its variants have been used to rapidly evaluate positive clones by in-gel fluorescence techniques [167, 168], in addition to the use of GFP fluorescent standards and established protocols [169] permitting the estimation of recombinant protein concentration via western blot analysis.

Multiple in-depth reviews of TAP tags and purification schemes are currently available [5, 170, 171]. Detailed elements of combinatorial cassettes used for dual-tagging and TAP strategies, as well as vectors available to the bacteria and yeast research communities, relevant methods, and protocols are provided in Supporting information, Tables S3 and S5.

4 Removal of affinity tags: Efficiency of proteases

4.1 Common proteases

Removal of carrier proteins and affinity tags is often necessary when the presence of the fusion tag affects the structure or biological function of the protein of interest. To achieve this end, specific sequences are included between the tag(s) and native protein and then cleaved with site-specific proteases. Common proteases include enterokinase [172], factor Xa [8], SUMO protease [48], tobacco etch virus (TEV) protease [173], thrombin [174, 175], and 3C [176], outlined in Supporting information, Table S4.

Proteases may cleave fusion proteins at unintended sites [151] and the buffer conditions that promote protease activity and specificity may not be suitable for fusion protein and product solubility [177]. It should be noted that protease cleavage efficiency might vary in an unpredictable manner with each fusion protein. Cleavage efficiency may be improved by applying an increased concentration of the protease or by prolonging the digestion. In some cases, the cleavage site is sterically hindered and improvements may result by the inclusion of extra amino acids that flank the cleavage site.

4.1.1 Enterokinase

Enterokinase is a protease that recognizes DDDDK^X and cleaves at the carboxyl lysine with variable efficiencies that depend on the amino acid

in the X position. For example, enterokinase cleavage efficiency varied from 61% for proline to 88% for alanine in the X position [178]. Although enterokinase has been shown to cleave at unintended sites [172, 179], it remains useful in some applications due to the internal enterokinase recognition site in the FLAG tag (DYKDDDK).

4.1.2 Factor Xa

Factor Xa is a protease that recognizes I(E/D) GR^X, where X can be any amino acid except arginine or proline [180], and cleaves after the carboxyl arginine. Ineffective and non-specific proteolysis has been reported for factor Xa [181, 182], although factor Xa has been used successfully [183]. Factor Xa consists of two disulfide-linked chains of 27 and 16 kDa; therefore, the activity of factor Xa may decrease in buffers with reducing agents.

4.1.3 SUMO protease

The SUMO protease (*S. cerevisiae* Ulp1) recognizes the tertiary structure of SUMO and cleaves at the N-terminus of the fused protein irrespective of the sequence with the only exception being proline [48]. The SUMO protease cleaves efficiently under a wide range of buffer conditions, pH (5.5–10.5) and temperatures (4–37°C). Additionally, SUMO protease has been shown to efficiently cleave fusion proteins in 2 M urea without yielding non-specific cleavage products [48], which may facilitate purification of SUMO-tagged proteins produced in inclusion bodies.

4.1.4 Tobacco etch virus (TEV) protease

Tobacco etch virus (TEV) protease recognizes ENLYFQ^S and cleaves between glutamine and serine [184-186]. TEV protease is highly specific, active on a variety of substrates, and cleaves efficiently at low temperatures [173]. One distinct advantage of TEV protease compared to other commonly used proteases is that "in house" methods have been optimized in order to express and purify the enzyme [187, 188]. As a direct result, stabilizing mutations and truncations of the enzyme have improved TEV protease activity and expression yields. Although wild-type TEV has been shown to cleave itself and result in greatly diminished activity [188], a mutation (S219V) not only confers resistance to unintended cleavage and autoinactivation but also increases activity of the enzyme by two-fold [189]. In addition to the S219V stabilizing mutation, an engineered TEV protease that lacks the C-terminal residues 238-242 further improved expression yields in E. coli, where yields were nearly 400 mg/L [189].

4.1.5 Thrombin

Thrombin is a protease that recognizes LVPR^GS and cleaves between arginine and glycine [190–192]. Although thrombin cleavage at the designated sequence is relatively specific, there have been reports of thrombin cleavage at alternative sites [193]. Additionally, impurities in commercial thrombin preparations, most notably plasmin, have resulted in non-specific cleavage products in the past [193, 194], but modern purification methods have improved thrombin purity [195]. However, thorough characterization of cleaved products must be performed following the use of any protease.

Despite these caveats, thrombin may play a specific role in the preparation of membrane proteins for structural characterization as thrombin was determined to be insensitive to an entire panel of detergents in a recent study by Vergis and Wiener [177]. In addition to advantages in detergent sensitivity, thrombin is efficiently removed from cleavage products by benzamidine sepharose.

4.1.6 3C and PreScission™

The 3C protease is derived from human rhinovirus (HRV 3C) and recognizes the exact residue sequence (ETLFQ^GP) as the native enzyme where it cleaves between glutamine and glycine [176]. This 22 kDa protease maintains optimal activity at 4°C and has been constructed in combination with His-, GST-, NusA, S-, StrepTag II-, and Trx-tags (EMD4Biosciences). A genetically engineered derivative of HRV 3C, PreScission[™] (GE Healthcare) has been designed to cleave selectively between the glutamine and glycine of the LEVLFQ^GP recognition site [176, 196].

5 Conclusion

In this post-genomic era, the emergence of bioinformatics combined with proteomic research endeavors has accelerated the development of fusions tags. High-throughput protein expression and purification maintain a pivotal role in structural biology (reviewed in [6]). The polyHis-tag IMAC purification process has enabled numerous structural studies; in fact, more than 60% of the all protein structures that exist include a polyHis-tag [78]. This well-characterized purification strategy has been optimized recently for high-throughput onchip purifications using protein microarrays in order to evaluate protein function [197]. Moreover, an automated IMAC purification strategy has been described [198] which is likely to have a significant, positive impact on the pharmaceutical industry

and drug design. We anticipate that further advances in affinity tags and complementary assays integrated with high-throughput technologies will provide additional insights into protein-interaction networks, accelerate the discovery of new drug targets and therapeutics, and increase our ability to investigate protein structure-function relationships that are presently inaccessible due to technical limitations.

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6 References

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